

4D NORDIC EDITION

TABLE OF UNITS 1–5

Step	Start temperature (°C)	Max temperature (°C)	Time (min)	Heating rate (°C/min)
1	20	300	30	9,3
2	300	1000	60	11,7
3	1000	1500	120	4,2
4	1500	1500	120	0
5	1500	700	120	-6,7

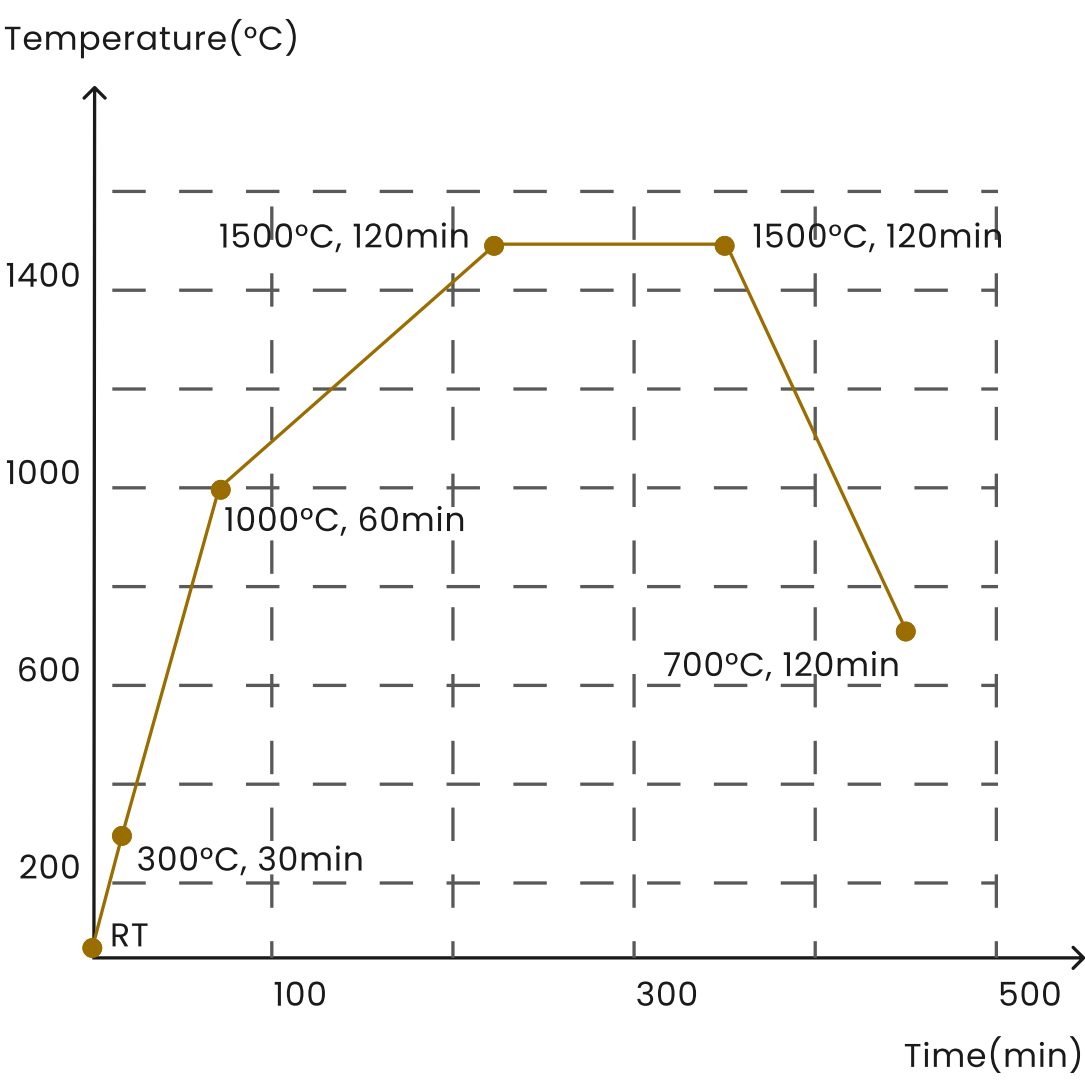


TABLE OF UNITS 6≥

Step	Start temperature (°C)	Max temperature (°C)	Time (min)	Heating rate (°C/min)
1	20	300	30	9,3
2	300	1000	60	11,7
3	1000	1500	240	2,1
4	1500	1500	120	0
5	1500	700	120	-6,7

